

**Operating instructions**  
**easyLINE**

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**IEF Werner GmbH**  
**Wendelhofstraße 6**  
**78120 Furtwangen - Germany**  
**Phone: +49 7723-925-0**  
**Fax: +49 7723-925-100**  
**[www.IEF-Werner.de](http://www.IEF-Werner.de)**  
**[info@IEF-Werner.de](mailto:info@IEF-Werner.de)**

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# 1 Safety

## 1.1 Definition or warning notes



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### WARNING

Indicates potential danger. Non-observance of the safety provisions may cause death or severe injury.

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### CAUTION

Indicates potential danger. Non-observance of the safety provisions may cause property damage or injury.

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### NOTE

Offers additional information.

## 1.2 General warning notes

The module must only be commissioned by specialists who received safety-technical instruction and are able to assess potential dangers. Furthermore, all chapters of these operating instructions must have been read and understood completely.



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### WARNING

The system must be powered down for all assembly, disassembly or repair work. There is a high danger of injury.

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### WARNING OF HOT SURFACE

During operation, heating of the motor, in particular of stepper motors, can cause burns of the skin when touching the motor. Install a protective device, if possible! Do not touch the marked areas or wait for an adequate cooling time.

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### CAUTION

Motor connectors must not be inserted or disconnected when live. Risk of burning of the contacts and risk of flying sparks.

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**CAUTION**

Linear modules always have to be operated in connection with suitable safety devices (e.g., safety cell, protective room, protective housing, light curtain).

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**NOTE**

Observe the Manufacturer's Declaration (see section *Declaration of incorporation, page 34*).

### 1.3 Special hazard warnings

In addition, this operating instructions also contains the following special hazard warning:



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**DANGER FROM CRUSHING**

**These places of the components pose the danger of crushing limbs in operation.**

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## 2 Intended use

The easyLINE module (see *Figure 1*) is a precise, linear adjustment unit with toothed belt drive that is used in the commercial area as an attachment part in connection with other components. In combination with many standardised installation elements and the other linear modules of IEF Werner GmbH (e.g. module 68 and 68D, module 105, module 105 S, module 142 and module 142 S), complex multi-axis handling systems can be developed as well.



**Figure 1: easyLINE module**

The areas of application of an easyLINE module are accordingly diverse.

They encompass:

- Stop adjustment in the wood industry
- Equipment systems for SMD components
- Joining and press-in processes in precision mechanics
- Loading and unloading station of tool machines up to
- Manipulators for the packaging industry

### 2.1 Reasonably foreseeable misuse

The easyLINE module is **not** to be used for certain applications, and in particular not for such as the transport of persons and animals or as a pressing/bending device for cold working of metal.

Use of the linear module without additional measures is also **not** possible in special fields of application, such as the chemical or food industry or in explosive atmospheres.

In case of doubt, consult the manufacturer.

### 3 Assembly instructions

#### 3.1 Installation position

The installation position is optional, i.e. the easyLINE module can be used horizontally as well as vertically.



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#### CAUTION

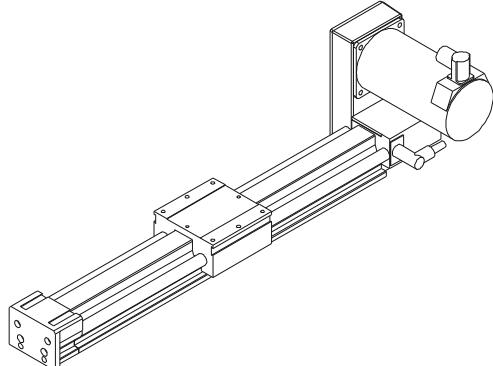
In the vertical installation position, use only motors with spring-operated brake to prevent the lowering of the drive in de-energized condition!

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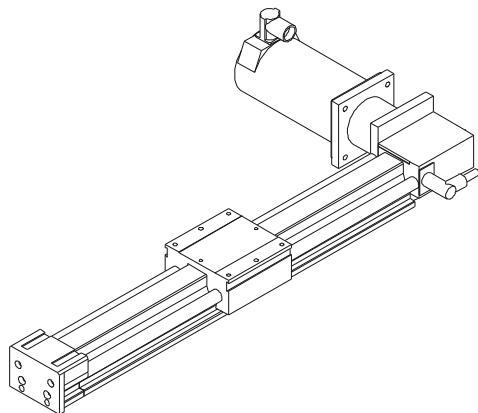
#### 3.2 Overview of motor installation variants

The generally variants of installation are (see *Figure 2*):

Installation variant 1

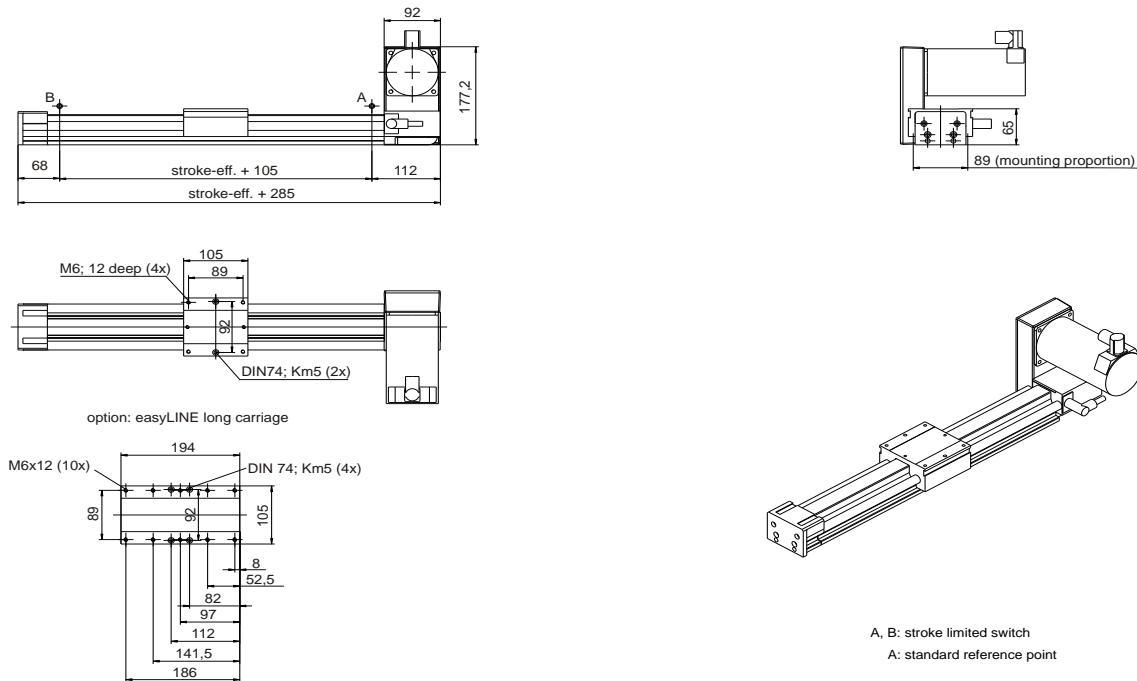


Installation variant 5



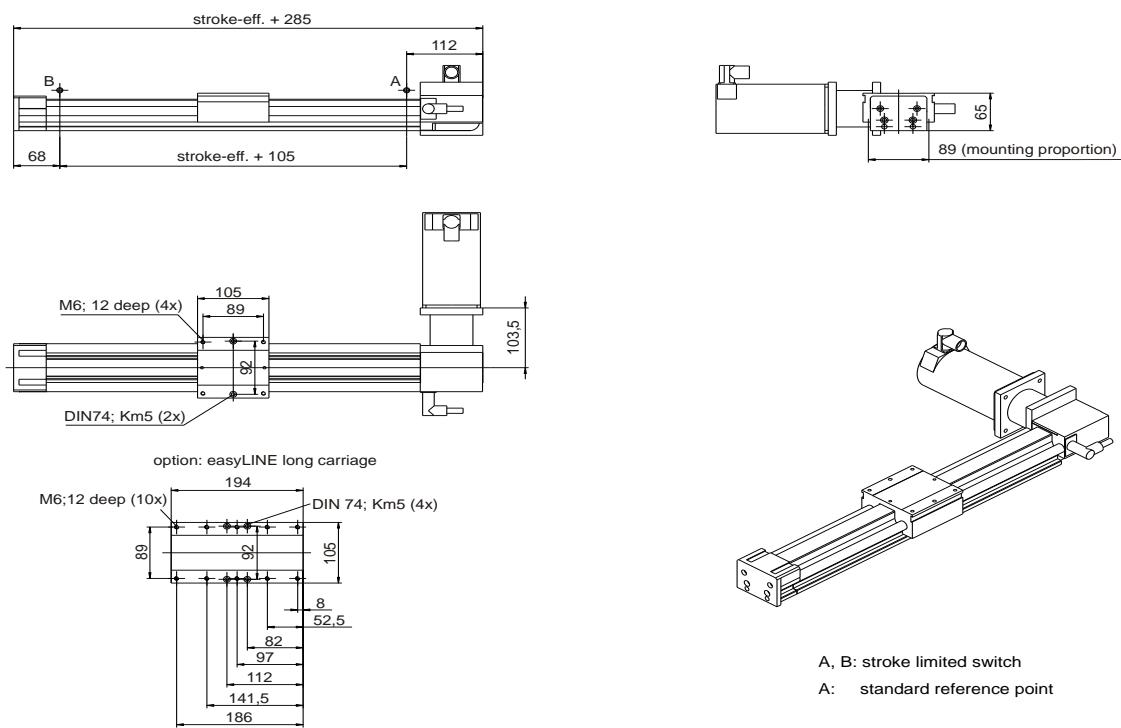
**Figure 2: Installation variants easyLINE module**

### 3.2.1 Installation variant 1



**Figure 3: easyLINE installation variant 1**

### 3.2.2 Installation variant 5



**Figure 4: easyLINE installation variant 5**

### 3.3 Attachment

#### 3.3.1 Mounting with clamping elements

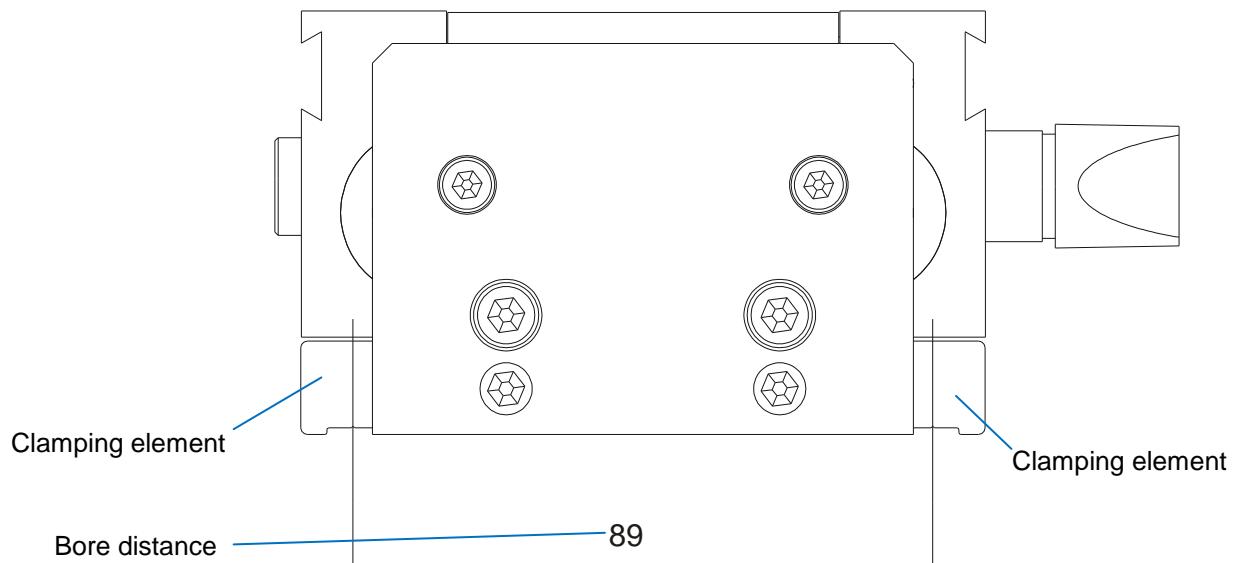
The use of clamping elements (see *Figure 6*) allows the linear unit easyLINE to be easily secured to a level mounting surface. Standard length clamping elements are available for the cross-mounting of linear units. For safety reasons, continuous clamping sections are advised. This ensures hazardous shear points are avoided.

Please avoid additional drilling holes in the basic body. This might damage the internal parts of the linear unit and could distort the guide base.

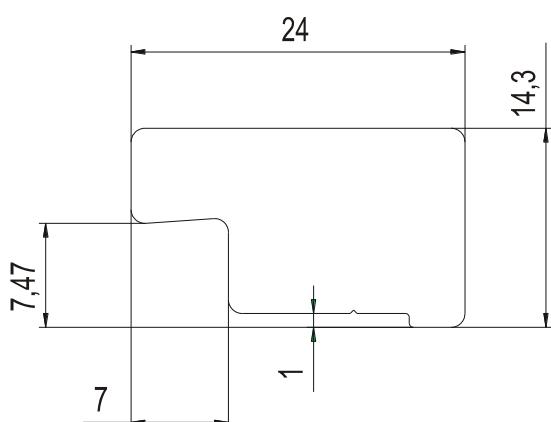


#### CAUTION

**The clamping area should have a planeness of 0.1 mm/m<sup>2</sup>**



**Figure 5: Attachment with clamping elements**

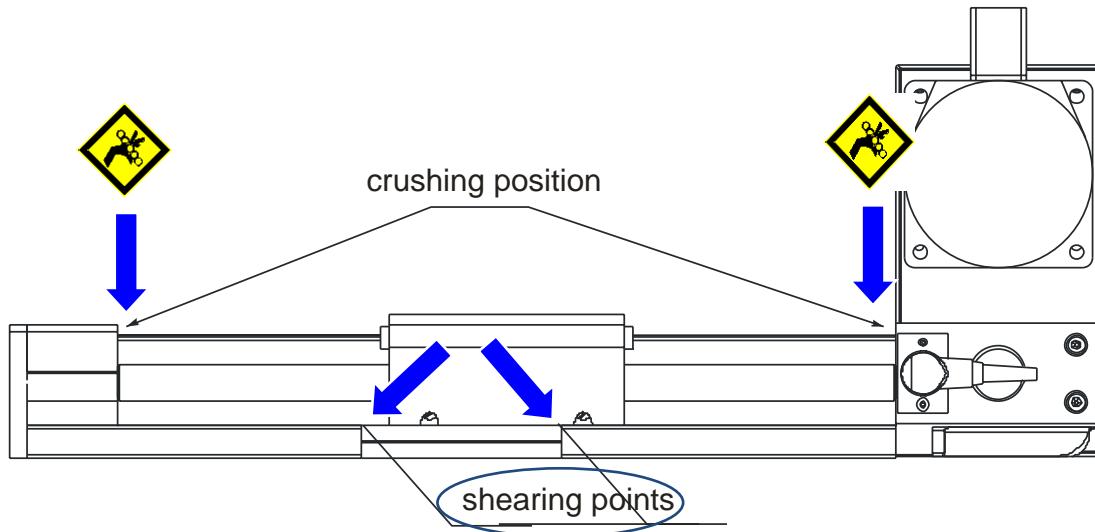


**Figure 6: Dimensions clamping element**

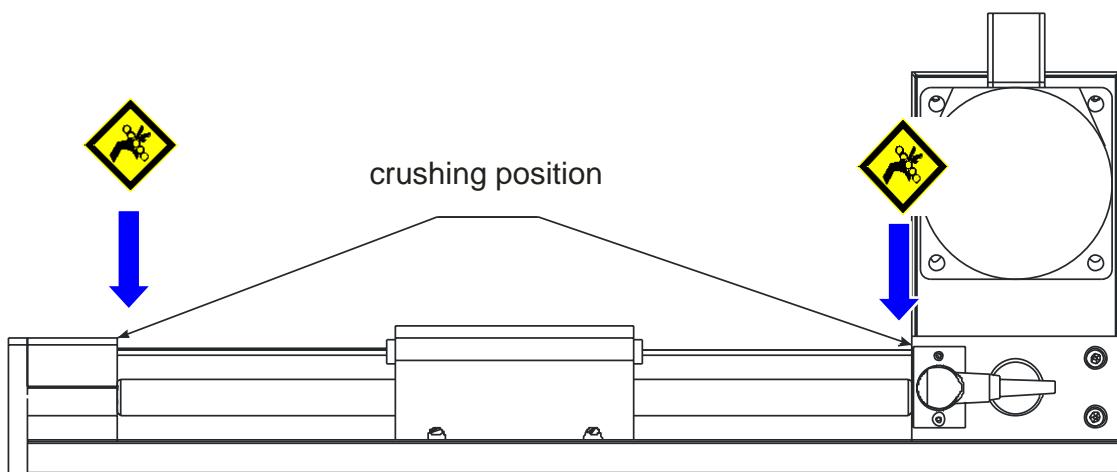


**CAUTION**

Observe the hazard points shown in *Figure 7* and *Figure 8*!



**Figure 7: Attachment with standard-clamping elements**

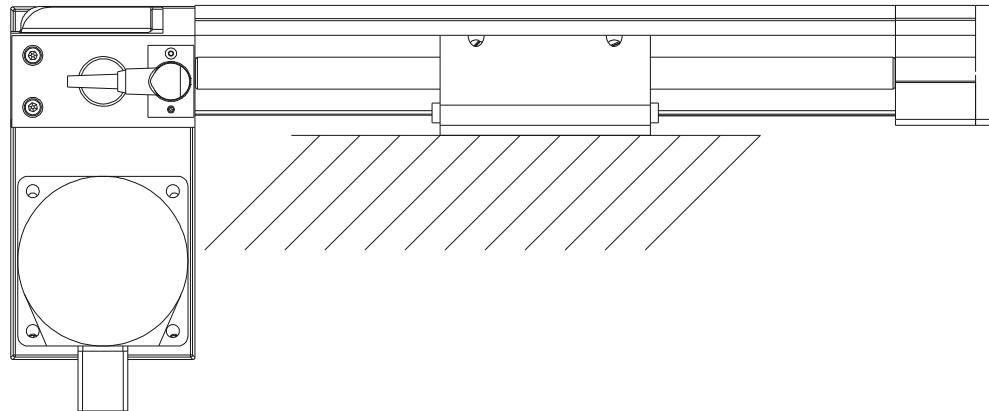


**Figure 8: Attachment with continuously clamping elements (no shearing points)**

### 3.3.2 Attachement at the carriage of the linear module

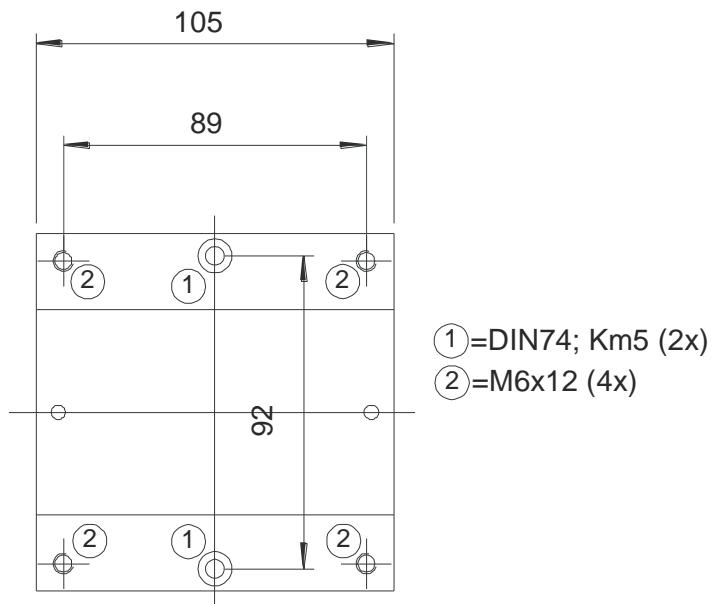
As a second possibility the linear module can be attached at its carriage (use easyLINE with a long carriage and a stroke longer than 300 mm).

The basic body moves free. However, in this case the motor, motor cable, limit switch cable and also encoder or resolver cable have to be moved as well.



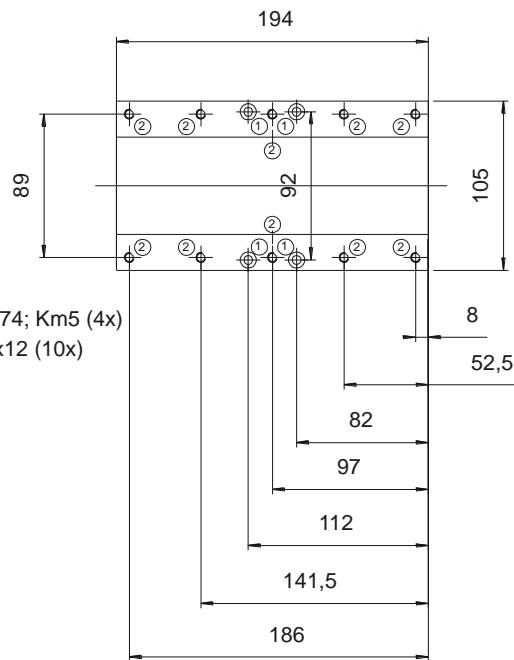
**Figure 9: Mounting example**

Via two borings M5 (see ① in *Figure 10*) the linear unit can be tighten up on a mounting table. A further mounting possibility is using the 4 threaded borings M6 (see ②) possibly through a distance plate.



**Figure 10: Mounting detail standard slide**

Both attachment variants are possible. The respective application determines the needed variant (long side, see *Figure 11*, page 13).



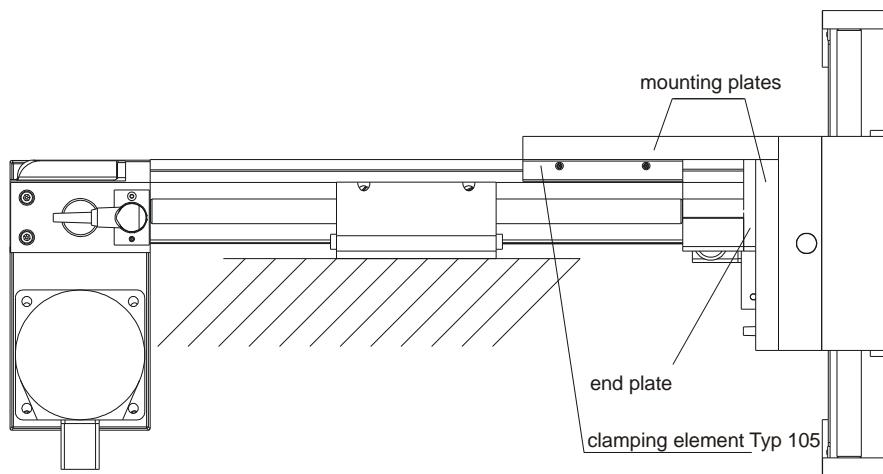
**Figure 11: Mounting detail long slide**

### 3.3.3 Installation of actuators

Actuators (pick-up modules, cylinders etc.) to be installed on the module easyLINE are usually attached to the linear unit using the drill template of the end plates, see *Figure 10*, page 12 or *Figure 11*, above.

If you assemble according to *Figure 9*, page 12, you can mount the actuators according to the mounting example of *Figure 12*, below.

Only very light elements (less than 1 kg) can be attached directly on the end plate. In this case, you should equip the end plate with a suitable mounting plate.



**Figure 12: Mounting example**

## 3.4 Wiring

### 3.4.1 Motors



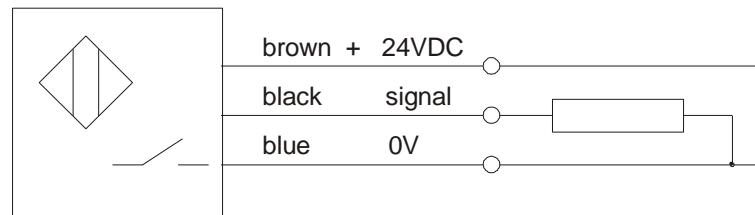
#### CAUTION

The electrical connection of the motors is performed according to the motor data sheet. For customer-specific motors, the data sheet must be requested from the respective manufacturer and the motor connected accordingly.

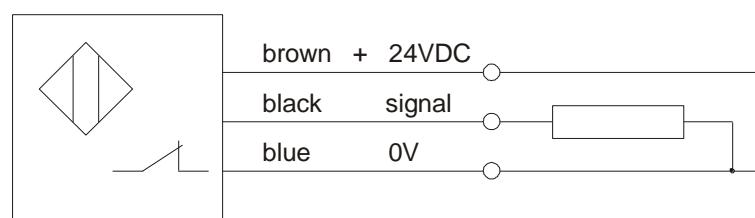
### 3.4.2 Initiators

Inductive proximity switches (PNP normally closed contacts, article no.: 025165 see *Figure 14*) are used as standard limit switches for the running path. These switches are no safety limit switches pursuant to EN60204-1. Optionally, (also subsequently) an additional reference point switch (PNP normally open contact article no.: 726744, see *Figure 13*), can be installed in the easyLINE module. The active button is marked with a coloured circle. Normally closed contacts are marked with a green, normally open contacts with a red dot. The initiators and their supply lines are protected in a cable channel integrated in the basic body and are wired to a joint plug.

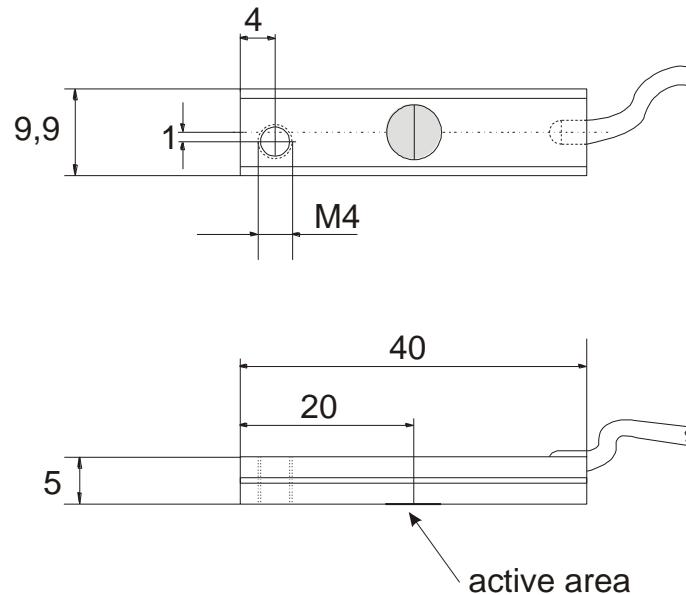
A plastic strip serves to cover the cable channel. An initiator can be replaced or relocated easily after removal of this plastic strip from the cable channel.



**Figure 13: Connection allocation PNP normally open contact**



**Figure 14: Connection allocation PNP normally closed contact**



**Figure 15: Dimensions initiator**

Technical data of initiators

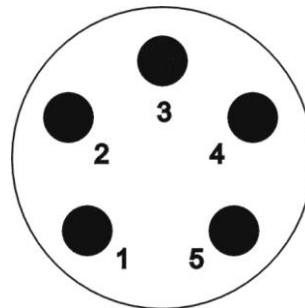
Parameter	Value
Operating voltage, incl. residual ripple	10...30 VDC $\leq 15\%$
Current load capacity	$I_a \leq 200\text{ mA}$
Switching frequency	$\leq 1000\text{ Hz}$
Consume current	$\leq 15\text{ mA}$
Nominal switch distance at steel	$1.5\text{ mm} \pm 10\%$
Switching hysteresis	(3...20) %
Reproducibility (U = konst.)	$\pm 0.1\text{ mm}$
Operating temperature	- 25 ° ... + 70 °C
Protection class	IP 65
Short-circuit proof	yes
Reverse battery protection	yes

**Figure 16: Technical data of initiators**

### 3.4.2.1 Plug end position switch

The end position switch is assigned as follows (see *Figure 17*)

Pin-No.	Assignment	IEF Werner cables
1	+ 24 V	brown
2	Limit switch negative direction	green
3	0 V	white
4	Limit switch positive direction	yellow
5	Reference switch	grey



**Figure 17: Connection assignment plug end position switch**

### 3.4.3 **Cable routing**

For all moving cables, suitable cable routing has to be used to effectively prevent cable breaks.

The minimum radius  $r_{min}$  for cable carriers results from the following formula:

$$r_{min} \geq 10 \times \text{cable diameter}$$

When different cables are used, EN 60204 must be observed. In addition, it must be ensured that a space reserve of 30% is kept free within the routing chains. A strain relief for the cables has to be attached at the outlet of the cable routing chain.

We recommend to procure original cables and cable routing chains from IEF Werner. Please contact us, we will be pleased to provide advice.

## 3.5 Technical data

### 3.5.1 Tightening torques for screw connections

Screw 8.8	Tightening torque [Nm]
M3	1.1
M4	2.5
M5	5.0
M6	8.5
M8	21.0
M10	41.0
M12	71.0
Screw 12.9	Tightening torque [Nm]
M4 (fixation of guiding rail)	4.9

### 3.5.2 Technical Data of easyLINE module

Parameter	Value
Repeating accuracy	+/- 0.04 mm
Weight (without motor, without planetary gearbox) at stroke 0 mm	4.4 kg
Weight increase per 100 mm stroke	0.7 kg
Maximum speed	2.5 m/s
Torque Mx	35 Nm
Torque My	50 Nm
Torque Mz	20 Nm
Static load carrying capacity C1	1000 N
Static load carrying capacity C2	550 N

### 3.5.3 Type label

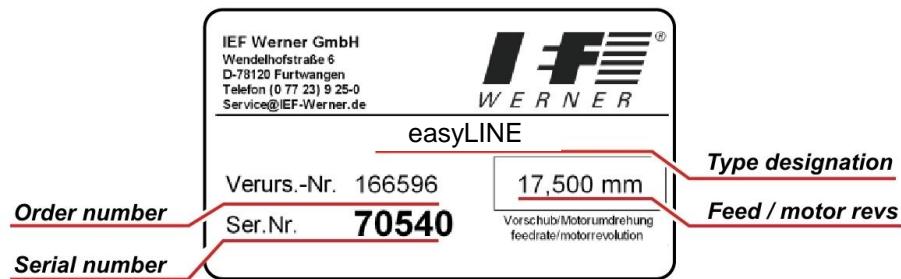


Figure 18: Type label (example)

### 3.5.4 Technical data when using a planetary gear

Before commissioning, observe the possible input speeds of the gear manufacturers. Too-high input speeds can lead to increased wear at the gear and/or thermal problems.

The accuracy of the linear unit is influenced by the reverse play of the gears.

**Example:**

The gear reverse play (S) is 9 angle minutes.

How high is the reverse play at the carriage of the linear unit?

Infeed constant of the linear unit (V<sub>k</sub>): 140 mm

$$\text{Reverse play at the carriage} = (V_k \cdot S) / (360 \times 60)$$

$$= (140 \text{ mm} \cdot 9) / (360 \times 60)$$

$$= 0.058 \text{ mm}$$

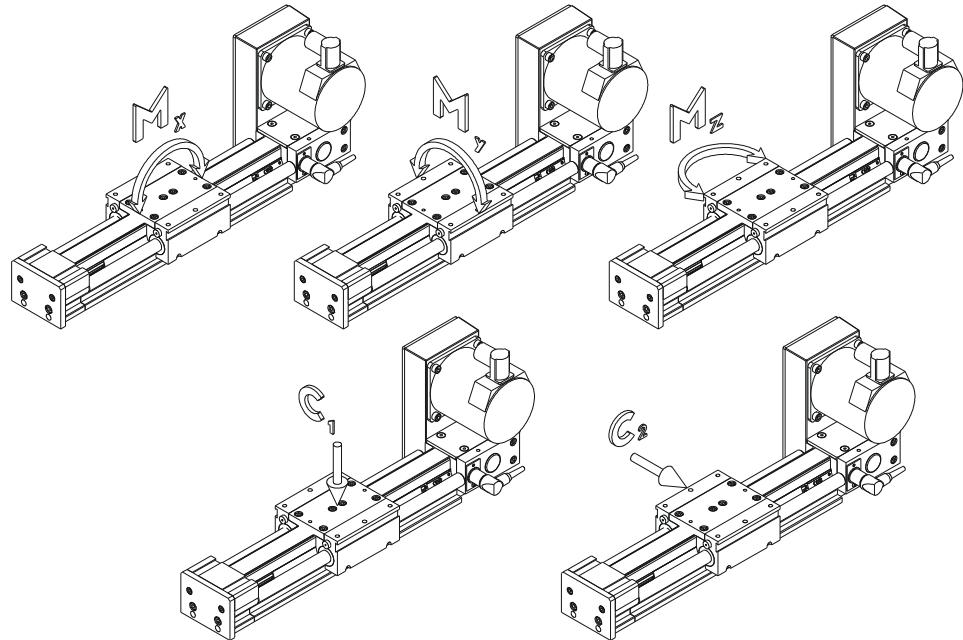
Consider the information of the respective gear manufacturer in any case.

e.g. <http://www.neugart.de/index.php/gb/Produkte/Standardgetriebe>

<http://www.wittenstein-alpha.de/en/drive-systems.html>

### 3.5.5 Load cases

#### 3.5.5.1 Torques and load carrying capacity



**Figure 19: easyLINE load capacity**

Extract of technical data (see chapter of *Technical Data of easyLINE, page 17*)

Parameter	Value
Maximum torque $M_x$	35 Nm
Maximum torque $M_y$	50 Nm
Maximum torque $M_z$	20 Nm
Static load carrying capacity $C_1$	1000 N
Static load carrying capacity $C_2$	550 N

## 4 Maintenance

During the design of the linear unit easyLINE, great importance was placed on the use of low-maintenance components. All roller elements were provided with lifetime lubrication in the factory.

To avoid danger of over-lubrication of the linear bearings, no external lubrication nipples were attached to the carriage part. However, to achieve a high service life of the wipers, we recommend moistening the guide shafts with special grease at regular intervals. The lubricant may be procured from IEF in tubes of 50 gr (Art. no.732934) each:

The recommended maintenance intervals add up to approx. 200 operating hours under regular ambience conditions. The maintenance intervals should be reduced for unfavourable ambient conditions.

## 5 Trouble shooting

Interference	Reason	Correction
Increased running noise	Nominal service life of linear bearings is exceeded	Replace all linear bearings
	Linear bearings worn from overload (too-high torque, etc.)	Replace all linear bearings, reduce load
	Linear bearings worn of strong contamination	Replace all linear bearings, clean guide elements more often if required
	Guide shafts worn	Replace guide shafts, replace linear bearings if required, check load, protect linear module from strong contamination
	Guide shafts corroded	Replace guide shafts, replace linear bearings if required, lubricate guide shafts more often
	Reversing unit worn	Replace reversing unit
	Drive unit worn	Replace drive unit
	Toothed belt runs dry	Slightly lubricate toothed belt on the toothed side
	Toothed belt tension too high	Install reconciled spacer sleeves
	Toothed belt doesn't move straight	Align toothed belt with belt fastener (carriage plate and tappet), install reconciled spacer sleeves
	Toothed belt strongly contaminated on toothed inner side	Replace toothed belt, protect linear module from strong contamination
	Toothed belt defective	Replace toothed belt
	Motor (motor bearing) defective	Replace motor
	Motor with brake, brake does not open	Apply current to the brake, if the brake still does not open, replace motor
The linear module doesn't move	Limit switch cable not connected	Connect the cable
	Limit switch defective	Change initiator
	Limit switch cable defective	Check limit switch cable, replace cable, if required
	Solder connection on socket has come lose	Solder on wires
	Motor connection incorrectly	Check and change connector assignment, if required
	Motor defective	Replace motor
	Error in power electronics or control unit	Check power electronics or control unit
	motor cable defective	Check motor cable, replace cable, if required

Interference	Reason	Correction
Play on reversal	Toothed gear belt not tensioned	Tension toothed gear belt
	Toothed motor pulley wheel has clearance (keyway)	Replace the toothed motorwasher, replace the motor if the keyway of the motor shaft is damaged
	Toothed drive belt not tensioned	Pull the reversing unit back towards it's limit stop (spacer bushing)
Linear drive unit moves mechanically against the stop during the reference run	Incorrect direction of rotation	Change motor direction of rotation
	Broken motor cable	Replace cable

## 6 Repair instructions



### WARNING

**Always power down the system before starting repairs.**



### WARNING

**Any repairs must only be performed by specialist personnel who have read and understood the operating instructions.**



### CAUTION

Only use original replacement parts, otherwise IEF Werner GmbH will not accept any warranty.

### 6.1 Toothed belt tension

The toothed belt tension for easyLINE is set with spacer sleeves.  
(see drawing item 40 in *Figure 21*, page 26)

### 6.2 Belt tension gear toothed belt

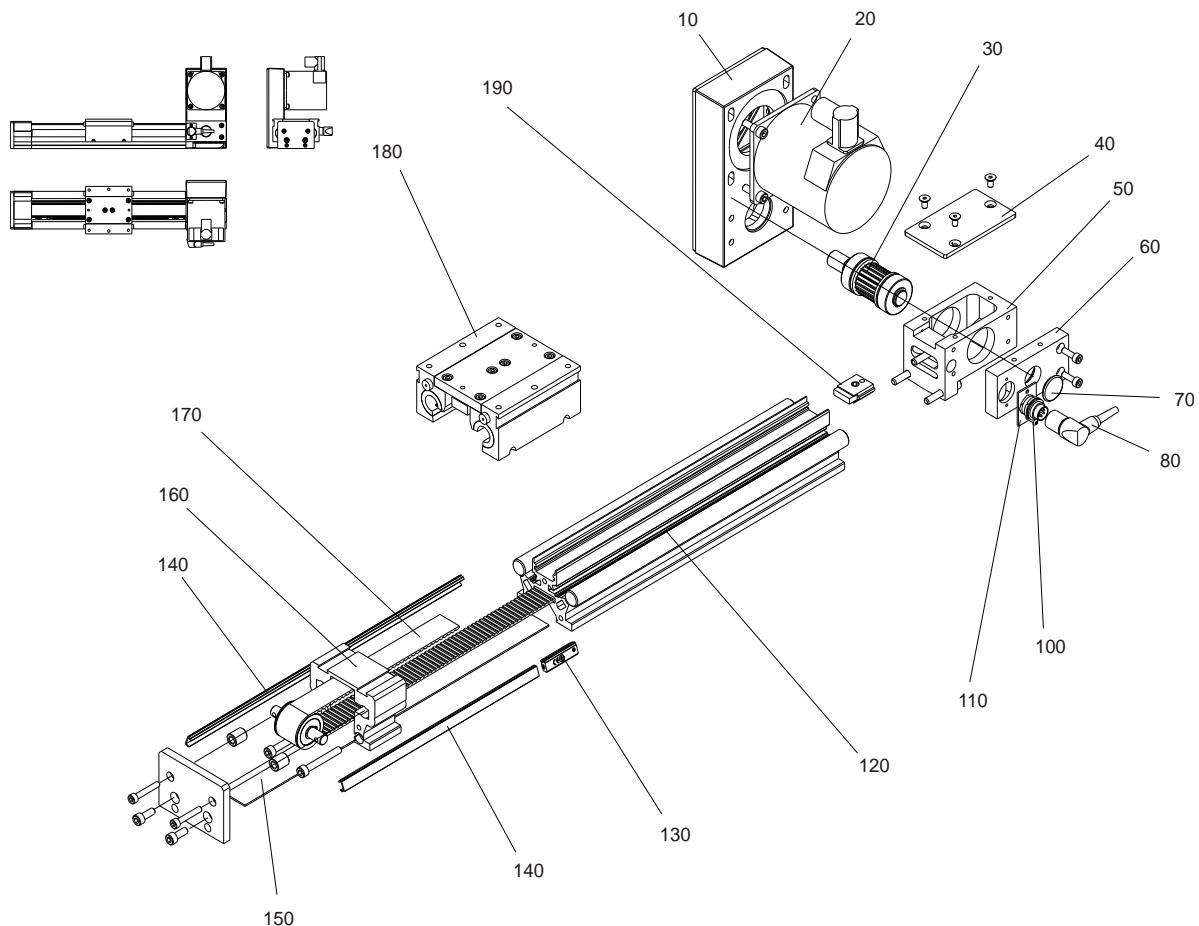
The belt tension of the gear toothed belt should be 150 N. (see drawing item 10 in *Figure 24* page 29)

## 7 Parts lists and drawings

### 7.1 easyLINE installation variant 1

Drawing item	Article-no.	Part (1) / subassembly (0)	+	Designation
	1000003	0	+	Flange
	525929	1	+	Coupling (only for parallel drive, see chap. 7.9)
	730889	1	+	Aluminium tube (only for parallel drive, see chap. 7.9, page 33)
10	1000002	0	+	Gearbox
20	1000041	0	+	Motor
30	526637	1	+	Drive unit easyLINE two shafts (only for parallel drive see chap 7.9, page 33)
30	526260	1	+	Drive unit easyLINE parallel drive (only for parallel drive see chap 7.9, page 33)
30	526259	1	+	Drive unit easyLINE
40	030312	1		Cover plate easyLINE
50	030342	1		Housing easyLINE
60	028689	1	+	Cover plate easyLINE
60	030431	1	+	Plastic cover easyLINE (chap 7.9, page 33)
70	732284	1		Plastic cover D=25/20.5 black
80	725164	1		Plug WKV 50/6
100	725163	1		Socket plug SFV 50/6
110	025626	1		Holding plate
120	1000009	0		Basic unit easyLINE
130	025165	1		Limit switch PNP-NC
130	726744	1	+	Limit switch PNP-NO
130	627085	1		Headless screw
130	028585	1		Limited switch holder
140	028668	1		Plastic clip
150	028688	1		Cover strip
160	526261	1		Reversing unit easyLINE
170	732766	1		Toothed belt 25AT5
180	526311	1	+	Carriage easyLINE complete
180	526609	1	+	Long carriage easyLINE complete
190	526289	1		Stopper easyLINE complete

+ depending on design



**Figure 20: easyLINE exploded view**

## 7.2 Reversing unit easyLINE (Article.No. 526261)

Drawing item	Article no.	Part (1) / subassembly (0)	+	Designation
10	030313	1		Cover plate easyLINE
20	028580	1		Housing reversing unit easyLINE
30	527282	1		Pulley easyLINE
40	027736	1		Spacer sleeves (for limitation and controlling the tension of the toothed belt)
50	028576	1		Endplate easyLINE

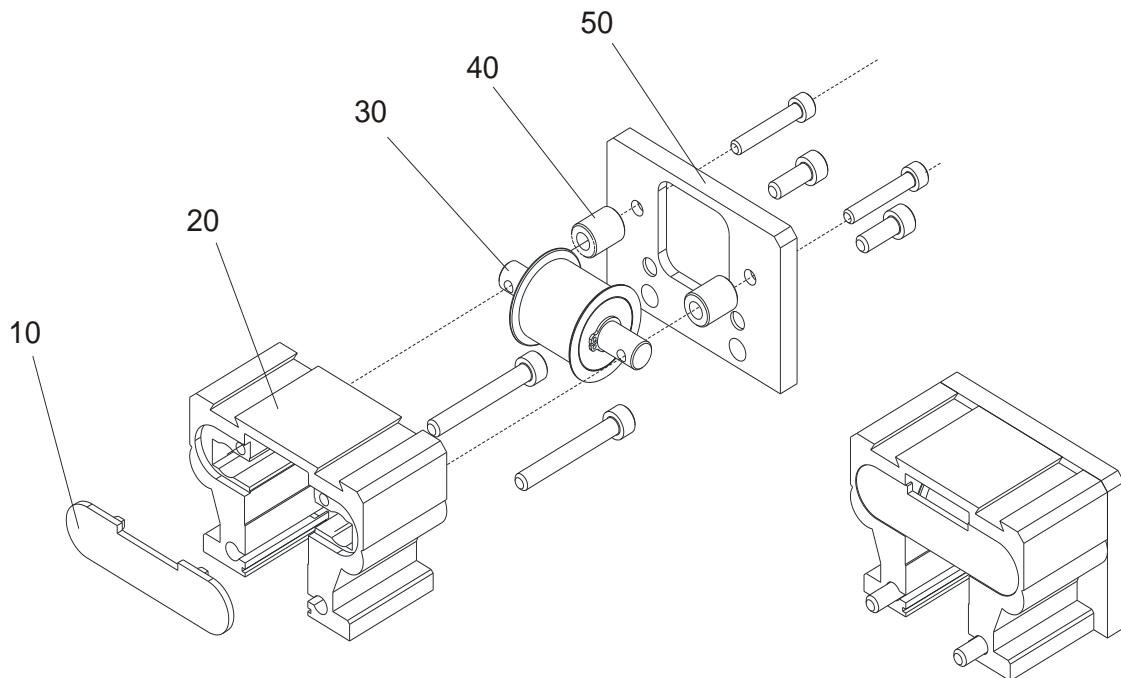


Figure 21: easyLINE, reversing unit exploded view

### 7.3 Carriage easyLINE completed (Article no. 526311)

Drawing item	Article no.	Part (1) / subassembly (0)	+	Designation	
10	028581	1		Belt receptacle easyLINE	
20	028577	1		Carriage plate easyLINE	
30	526262	1		Clamping block easyLINE complete	
	10	026481	1	Bumper green	
	20	028584	1	Clamping block easyLINE	See clamping block complete exploded view
	30	626046	1	Linear bearing	Chapter 7.7, page 31
	40	1000492	1	Fixing screw	
40	626059	1		Cylinder head screw DIN 912-M5x16-8.8	
50	626488	1		Cylinder head screw DIN 912-M5x12-8.8	

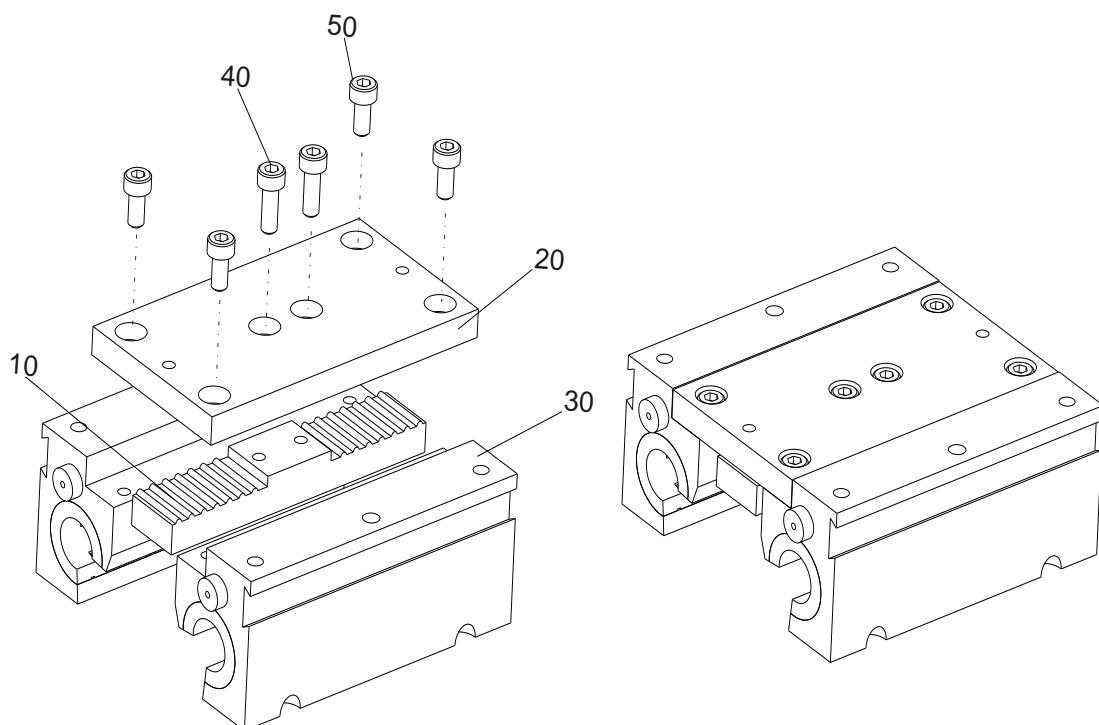


Figure 22: easyLINE, carriage complete

## 7.4 Long carriage easyLINE complete (Article no. 526609)

Drawing item	Article no.	Part (1) / subassembly (0)	+	Designation
10	028581	1		Belt receptacle easyLINE
20	028919	1		Long slide plate easyLINE
30	526610	1		Long slide clamping block easyLINE cpl. (see chapter 7.8, page 32)
	10	026481	1	Bumper green
	20	028918	1	Double clamping block easyLINE
	30	626046	1	Linear bearing
	40	1000492	1	Fixing screw
40	626059	1		Cylinder head screw DIN 912-M5x16-8.8
50	626488	1		Cylinder head screw DIN 912-M5x12-8.8

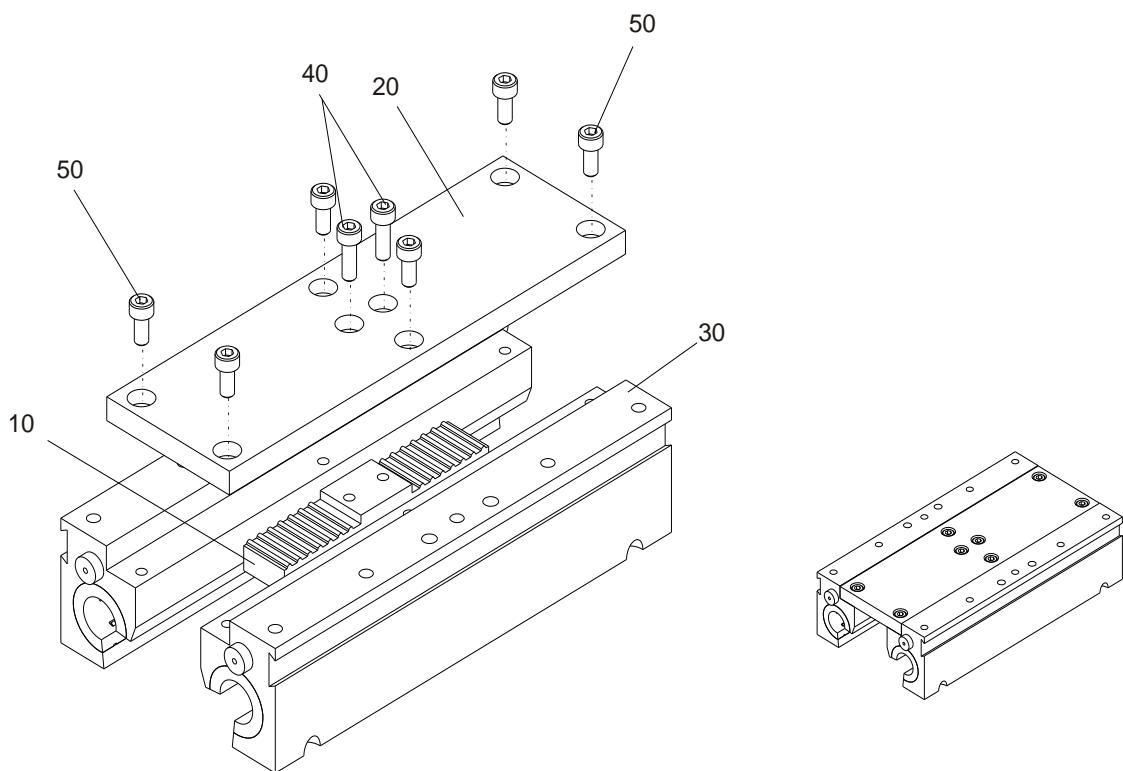


Figure 23: easyLINE, long carriage complete

## 7.5 Gearbox (Subassembly no. 1000002)

Drawing item	Article. no.	Part (1) / subassembly (0)	+	Designation
10		1	+	Toothed belt
20	526628	1		Housing of the gearbox
30		1	+	Driven washer
40	527263	1		Clamping set 15/28
50		1	+	Washer for motor

+use depending on design

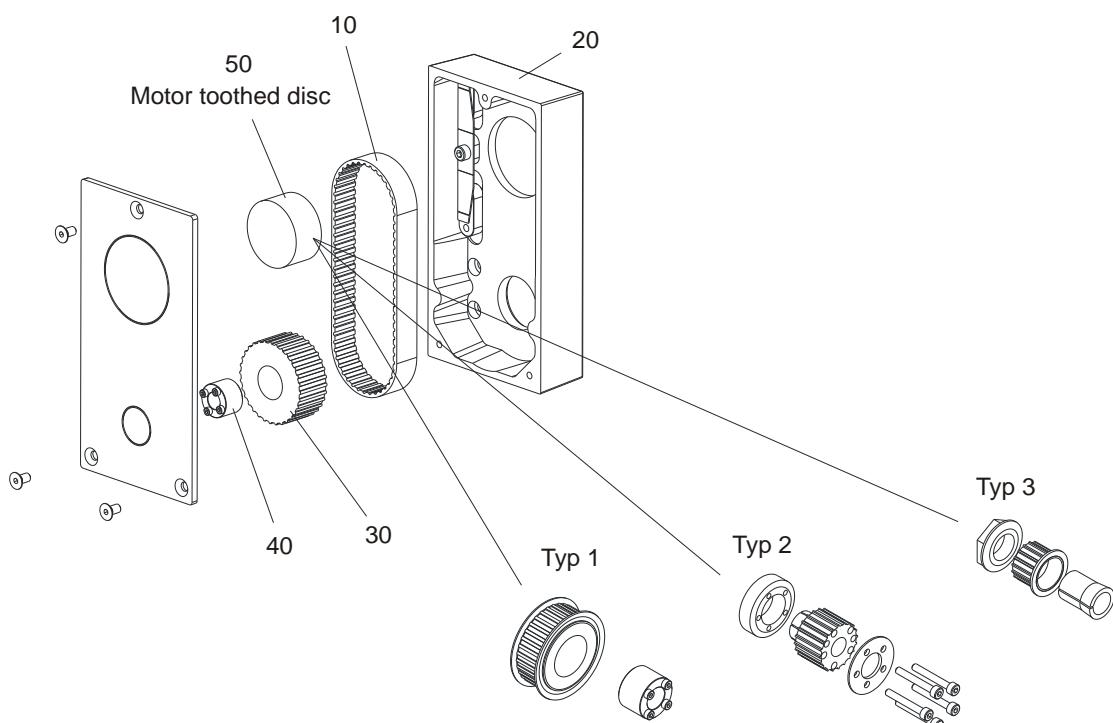


Figure 24: easyLINE, gearbox exploded view

## 7.6 Flange i = 1:1 (Subassamly no. 1000003)

Partsgroup no. 1000003

Drawing item	Article no.	Part (1)/subassembly (0)	+	Designation
10	028680	1		Motor flange i=1:1
20	1064076	1		Coupling d=15mm
30	1064079	1		Elastomere rim 98sh red
40		1	+	Coupling (motorside)

+use depending on design

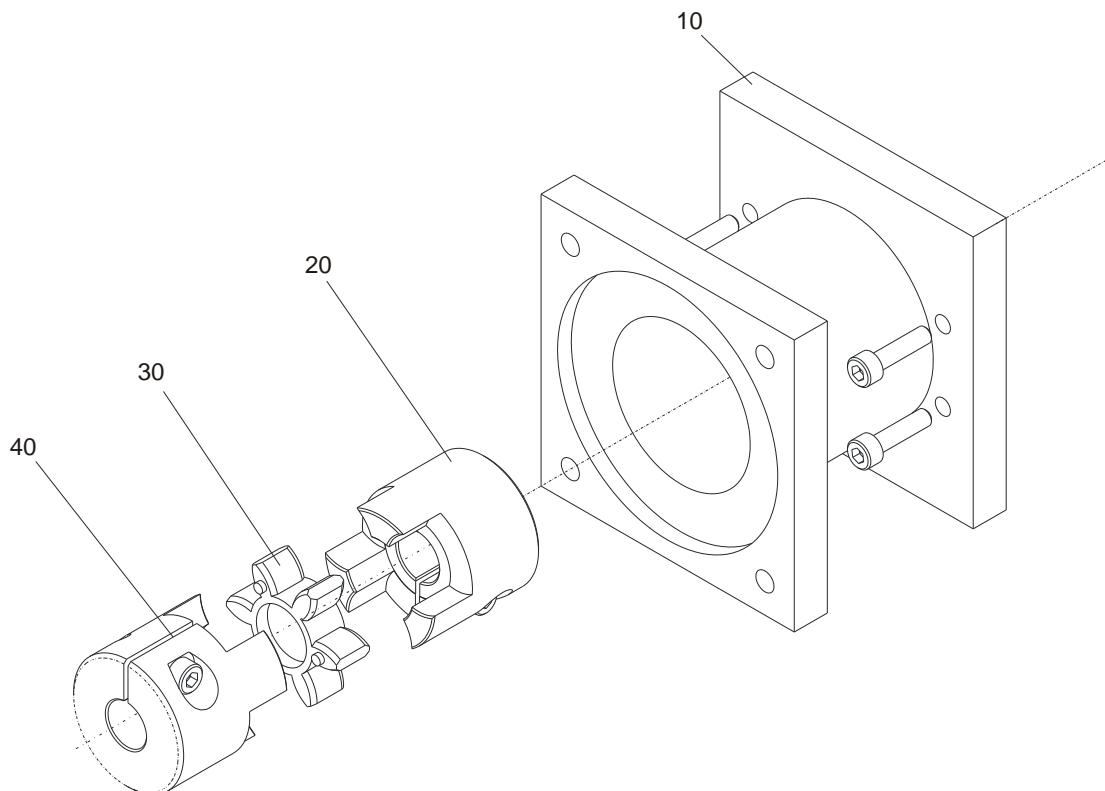


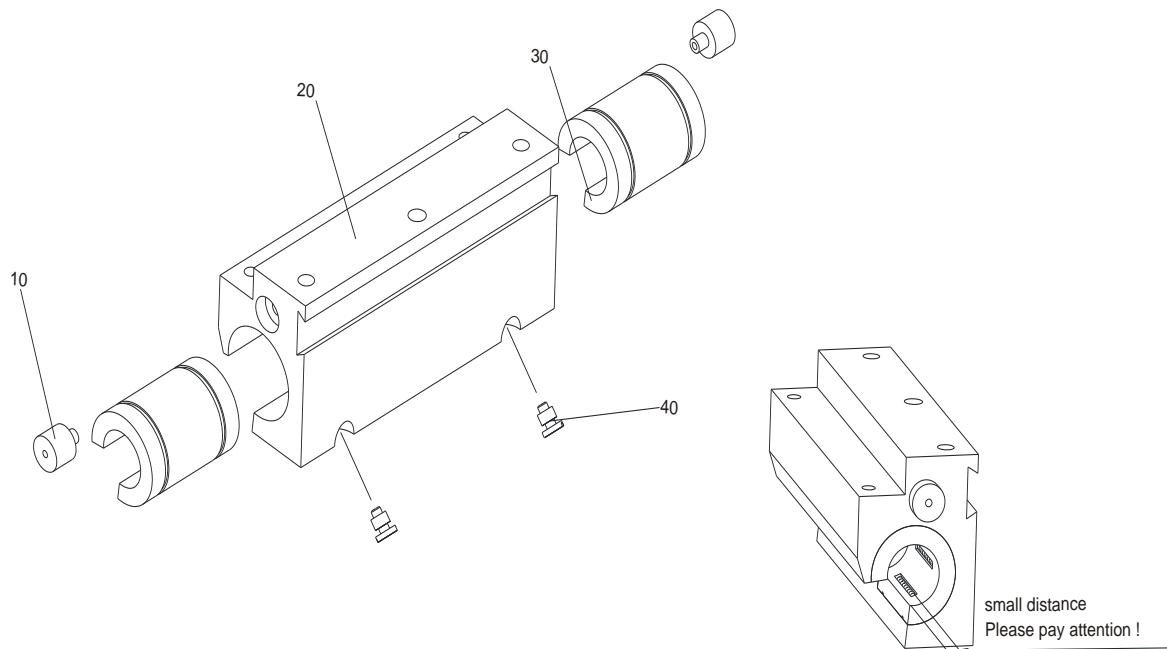
Figure 25:easyLINE Flange i=1:1



### CAUTION

**Please additionally observe the wear parts lists included with the delivery according to the order**

## 7.7 easyLINE clamping block complete – exploded view (Article no. 526262)



**Figure 26: easyLINE clamping block complete**

## 7.8 easyLINE long carriage clamping block complete - exploded view (Article no. 526610)

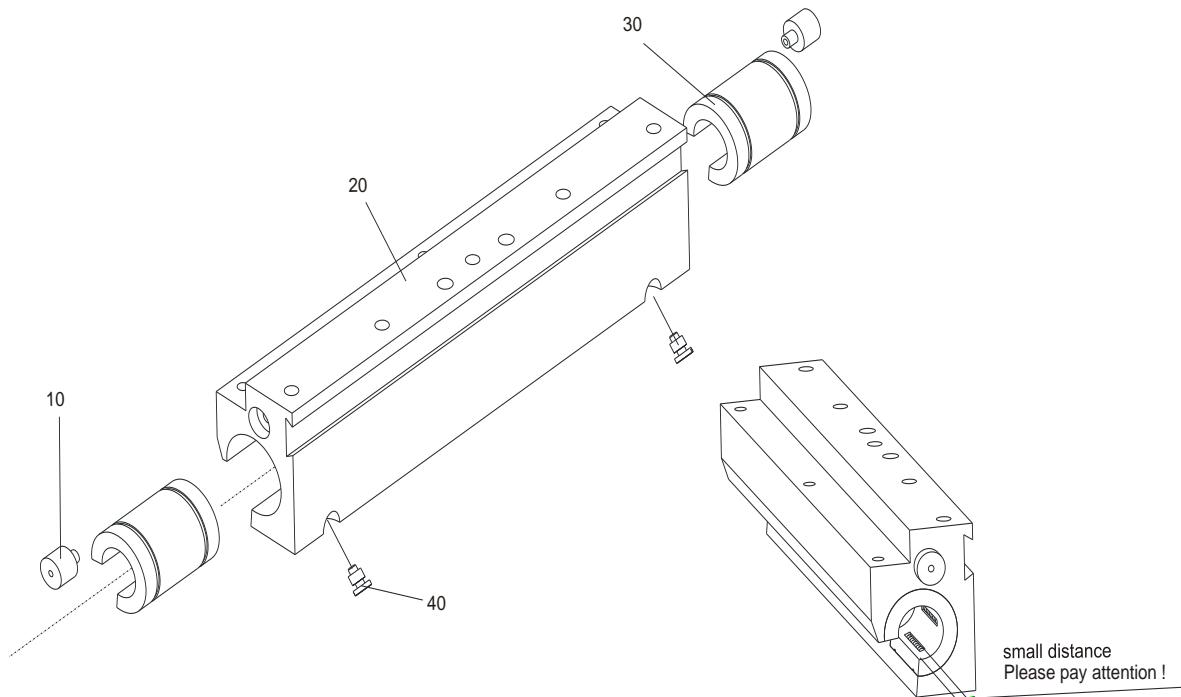
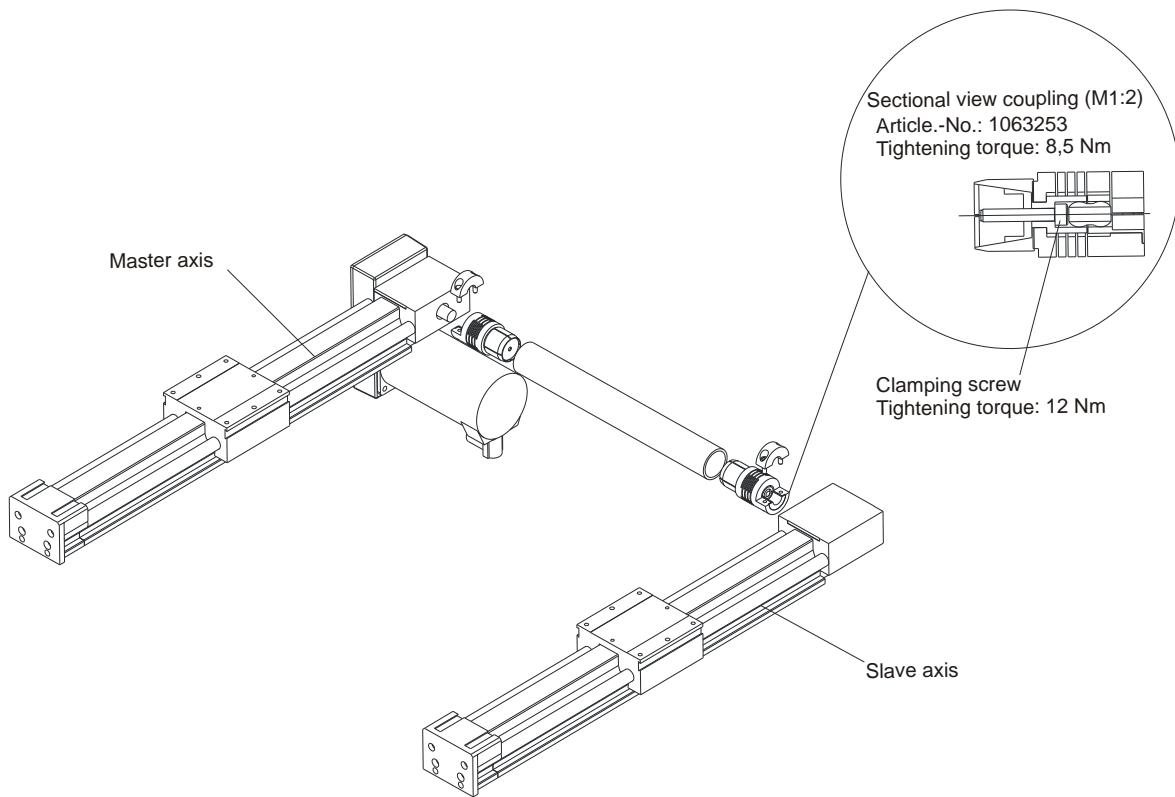


Figure 27:easyLINE clamping block complete

## 7.9 easyLINE, parallel drive – exploded view



**Figure 28: easyLINE parallel drive**

## 8 Declaration of incorporation

EC declaration of incorporation in the sense of the EC directive 2006/42/EC (machinery), Annex II B

The manufacturer:

IEF Werner GmbH

Wendelhofstraße 6

78120 Furtwangen - Germany

hereby declares that the following products (the incomplete machine/partial machine):

Designation	IEF Werner subassembly number
easyLINE	TG1000010

where possible based on the scope of delivery, correspond to the following basic requirements of the directive on **Machinery (2006/42/EC)**:

- Annex I, item: **1.1.2; 1.1.3; 1.1.5; 1.3.2; 1.3.4; 1.5.1; 1.7.3.**

The incomplete machine also corresponds to the following further directives:

Directive **2004/108/EC** of the council, dated 15 December 2004, for harmonisation of the legal provisions of the member states on electromagnetic compatibility.

Directive **2006/95/EC** of the council, dated 12 December 2006, for harmonisation of the legislation of the member states regarding electrical equipment for use within specified voltage thresholds.

The technical documents were generated according to Annex VII part B and may be electronically submitted to the national authorities upon justified request.

List of some applied harmonised standards:

EN ISO 12100-1,-2 / EN ISO 13857 / EN ISO 13850 / EN 60201-1

Commissioning of the incomplete machine delivered by us is not permitted until it has been determined that the overall system into which the incomplete machine is installed meets the basic safety and health protection requirements according to Annex I of the above EC directive 2006/42/EC.

Name of the documentation officer: Frank Reichelt, technical editor

Address of the documentation officer: see manufacturer's address



Manfred Bär (manager)

Furtwangen, 06 February 2010